Monday, 7/9/2007 2:29:22 PM Kim Johnston **Process Sheet** : LOCKNUT **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 33424 : 10073 **Estimate Number** : D30155 : NIA Part Number P.O. Number D3015 REV. B Drawing Number : 7/9/2007 This Issue : N/A Project Number Prsht Rev. : PURCHASED PARTS **Drawing Revision** First Issue : 33263 Material **Previous Run** 7/16/2007 Each 100 Um: Qty: Due Date Written By Checked & Approved By New Issue SM Comment Additional Product Job Number: Description: **Machine Or Operation:** Seq. #: **PURCHASING** 1.0 Comment: PURCHASING (Lo7/07/10 Issue P/O: 4129 Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNC716S1 Material release note required SS NYLOCK NUT 7/16 PFS LNNC716S1 2.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s) **LOCKNUT** PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING RESOURCE #1 5.0 **PACKAGING** Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Page 1

Dart Aerospace L	LAUL	Spa	CE	∟tu
------------------	------	-----	----	-----

Dart Ae	rospace L	PAR #: Fault Category:						
W/O:			WORK ORDER	CHANGES				
DATE	STEP	PROCED	URE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						-		
Part No	:	PAR #: F	ault Category:	NCR: Ye	s (No) DQ	⊥ A: <u>□</u>	Date: <u>C</u>	H6H23
				QA	: N/C Close	d:	Date: _	
NCR:		WOR	K ORDER NON-CON	FORMANCE (NO	CR)			
		5	Corrective Actio	n Section B				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
DATE STEP		Description of NC		Corrective Action Section E	Verification		Annacial								
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto							
•															
						<u>.</u>	-								

NOTE: Date & initial all entries

Date:

Monday, 7/9/2007 2:29:22 PM

User:⊬

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 33424

Part Number: D30155

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.07.16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	S				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	
			QA:	N/C Close	d:	Date: _	<u> </u>

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
DATE STEP		Description of NC		Corrective Action Section I	Verification	Ammanual	Approval	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspecto
							!	
							:	

NOTE: Date & initial all entries

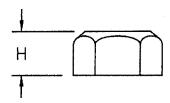




DES	IGN A	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHE	CKED	APPROVED	DRAWING NO.	REV. B
	74	1 #	D3015 SHEET	1 OF 1
DATI	E		TITLE	SCALE
03	.07.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT DE LE WITHOUT NOTICE

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

K6A 1K7

FACTUREZ

BILL

ACKLAIDS ACKLANDS - GRAINGER INC. 765 CAMERON ST. **HAWKESBURY ON K6A 2B7** (613) 632-2739

> DAR FAEROSPACE LTD 1270 ABERDEEN ST HAW KESBURY

ENVOYEZ R E M I T ACKLANDS – GRAINGER INC. PO BOX 2970

T O

À

WINNIPEG MB R3C 4B5 E SHIP TO

K6A 1K7

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY

PACKING SLIP ONLY INVOICE TO FOLLOW

PAGE PAGE NO

PACKING SLIP# 1 of 1 1417 0374016 1

À								À		turi turi											
10. DU CLIENT C	UST. NO.	NO DE REF	ERENC	DU CLIENT C	UST. REF.	NO.		NO. DE LICE	NSE PROVINCI	ALE P.S.T. LIC.	NO. NO.	DU CO	NTRAT T NO.	EXP. DIREC	TE DAT	E DE LA COMMA DER DATE	NDE	DATE DE L	A FACTU	RE	
1726280 4129							6122 5207					N		07/11/20	07	07/12/		2/20	2007		
/ENDEUR SALESPERSON	TERMES	ERMS			NO.DE V	ERSEMENTS OF PMTS.	M.B.P.	DATE DU PREMI FIRST PAYN	ER VERSEMENT MENT DATE				CRED	E CREDIT S	S'APPLIC APP	QUE AU NO.DE FA	ACTURE NO.	RC/ B.O./SUB.	COPI	ES	T.P.S/G.S.T.
Q01	***	NET	30	***		0	0			00/00/0	000 1	1:22	<u>L.</u>						L	γ-	ļ
ORDER DE COMMANDE ORDER SEQ.	MFG CODE		NO. DE	PIECE ITEM NO	Э.	'	PRIX DE LISTE	SUGG. LIST	QUANTI COMMANI	TE QUA	ANTITE PEDIEE ANTITY	CODE	UNITE DE MESU DE COMMANDI ORDER UNIT OF MEASURE	1	PRIX F	PRICE	ÉX	PRIX TENSIONNE	ľ	P.	
ORDRE DE TABLETTE BIN LOCATION					DESCRIP	TION			OUANTI ORDERE	TY QUA	ANTITY IPPED	DE CODE	ORDER UNIT OF MEASURE	PARP	ER	ESC DIS		PRICE		S. T.	
	PFS	LNN	C71	6S1 ,					10	0 1	00		EA							İ	
	NU	LO	CK_	NYLON	HE.	X NC	7/16	18.8SS				<u> </u>	<u> </u>	<u> </u>						Y	YY
	PFS	LNN	251	6S1					20	0 2	00		EA								
C07E	שעי	' LO	CK_	NYLON	HE.	X NC	5/16	18.8 S	\$			\perp	ļ	ļ						Y	ZY_
									1"												
												1		-			<u> </u>			Н	
								1											_		
						1	4)	11/0	7/	12											
					(•			
								.:													
															·						
								W.													
	(iST# 88	39 70-	-1272										sous 1	TOTAL /	SUB TOTAL					
AGI DELI		FRUCK		FACT C SHI	PEN SHP CO	PORT PA		DE LIVRAISION REQ QUESTED DELIVERY			8 - E	NO COMM	IM. DIF. B.O. C ANDE DIF. CANCEL TE DIFL SHIP	ODE !	9275	T.P.S./T.V.H Q.S.T.M.S.T. TAXE PROV PROV. TAX					
COMMANDS COM		SAMPRAGE PAR PAR PAR PAR PAR PAR PAR PAR PAR PAR		REC PAR REC BY	EIVED		· · · · · · · · · · · · · · · · · · ·									мо	NTANT TO	TAL TOTAL A	MOUNT		
																					ORM 7989-1

COPIE DU CLIENT CUSTOMER COPY